

Work Order ID 80123***80123***

Page 1

Friday, February 10, 2012 11:02:35 AM

Item ID: D412-785-001-401

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cover

Start Date: 2/10/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 2/17/2012 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: *mf* Date: *10-02-10* Tooling:Run Start ***NR1***

QC: Date: SPC (Y/N):

Date:

Stop ***NR2***

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D412-785-001-101	B

100 0.00

100

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg

*6061 . 035*Dwg Rev: *B*Prog Rev: *B*

2-Deburr if necessary

*10-22-14**(3)*

110 0.00

110

QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

10-22-14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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	QC:	Date:	SPC (Y/N):	Date:	Stop	*NR2*

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

140

NC BRAKE

0.00

140

Brake NC

Memo

0.00

Brake NC

Bend as per Dwg

150

QC5- Inspect part completeness to step on W/O

0.00

150

QC

Memo

0.00

Quality Control

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Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

160

Chemical Conversion Coat per QSI005 4.1

0.00

160

HandFinish

Memo

0.00

Hand Finishing

3 BX 12-2-17

170

QC3- Inspect Part Finish

0.00

170

QC

Memo

0.00

Quality Control

3 X P M 12/2/17

180

Identify as per dwg & Stock Location 137

0.00

180

Packaging

Memo

0.00

Packaging

12/2/17 137

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QC: Date:

SPC (Y/N): Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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190

QC21- Final Inspection - Work Order Release

0.00


190

QC

Memo

0.00

Quality Control

12/2/17 
FD-02-21

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Picklist Print

Friday, February 10, 2012 11:02:34 AM

Page 1

Work Order ID: 80123

Parent Item: D412-785-001-401

Parent Item Name: Cover

Start Date: 2/10/2012

Required Date: 2/17/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA 11.06.15 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.032 6061-T6 Sheet 0.032"		Purchased	No			100	sf	219.8860	0.733	0.7715789	2.5		

B12-2-14

Location	Loc Qty	Loc Code
MAT021	219.886	
118106	54.106	
120218	80.6	
120285	85.18	

120218

(3)

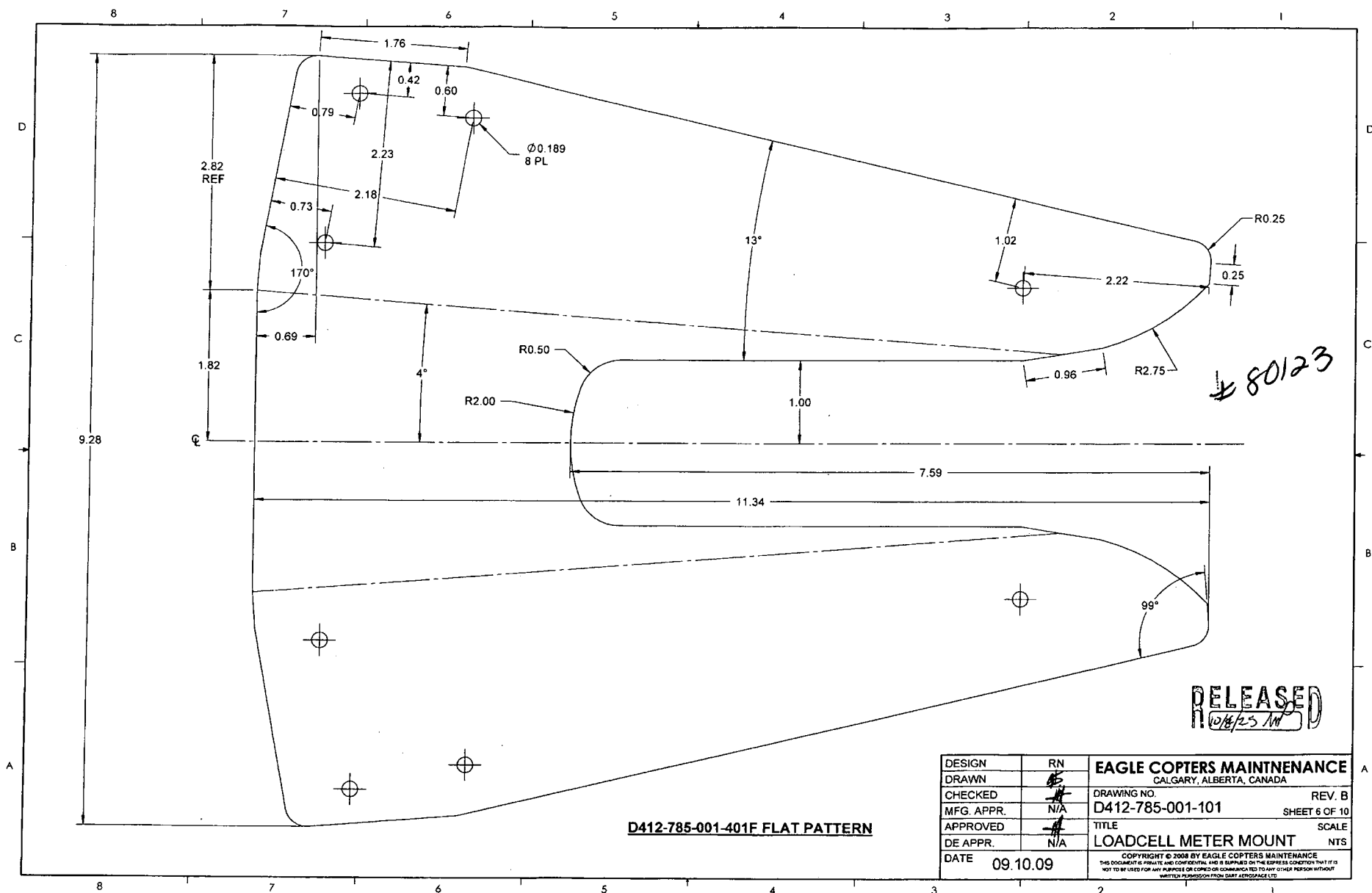
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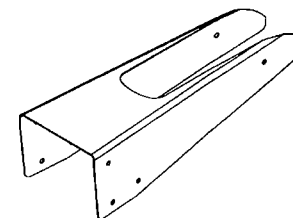
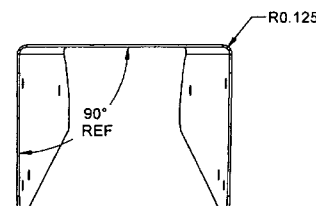
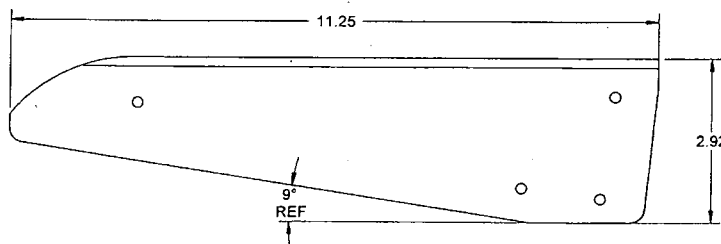
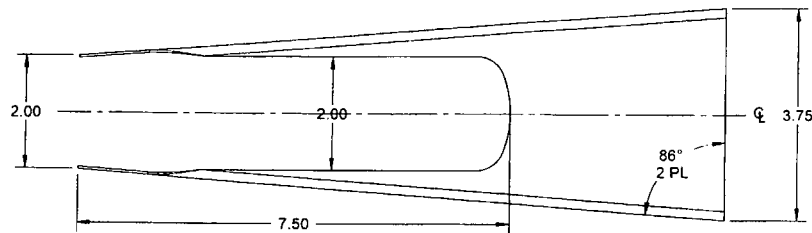
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8 7 6 5 4 3 2 1



80123

D412-785-001-401 COVER
MADE FROM D412-785-001-401F FLAT PATTERN

RELEASED
10/8/25 M

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET 0.032 THICK PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.27 lbs

DESIGN	RN	EAGLE COPTERS MAINTENANCE	
DRAWN	<i>[Signature]</i>	CALGARY, ALBERTA, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO. D412-785-001-101	REV. B
MFG. APPR.	N/A	SHEET 5 OF 10	
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	N/A	LOADCELL METER MOUNT	NTS
DATE	09.10.09	<small>COPYRIGHT © 2008 BY EAGLE COPTERS MAINTENANCE THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM DART AIRSPACE LTD.</small>	

8 7 6 5 4 3 2 1

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